



CHEMPLAX LLC

A KMI Group Company

Technical Data Sheet

EcoPrene 25% PCR 85A Black TPV

Thermoplastic Vulcanizate (TPV)

Product Description

EcoPrene 25% PCR 85A Black TPV is a post-consumer thermoplastic vulcanizate containing an olefin-based rubber and polyolefin resins. It is designed for applications requiring long term sealing performance even at elevated temperatures. Soft-touch feel for grips and handles used in automotive and consumer goods. It can be processed using conventional thermoplastic processing equipment that can be extruded or molded into flexible parts. It is an excellent choice for applications requiring flexibility in the following markets: automotive, appliance, business machines, construction, consumer

Revision

Revision Date: 2/21/24

Properties	Method	Value
Melt Flow Rate @ 230°C	ASTM D1238	4.74 g/10 min
Density	ASTM D792	0.960 g/cm ³
Durometer Shore A	ASTM D2240	85
Tensile Properties	ASTM D412	
Tensile Strength 100%		6.50 MPa
Tensile Strength		10.1 MPa
Elongation		490%

Additional Notes

Processing Parameters: EcoPrene material can be processed using conventional thermoplastic processing equipment. Extrusion processing recommendation L/D ratio of 24 or more, and a metering type screw with compression ratio of 3-4.

For additional inquiries, please contact: csr.supplychain@kmigroup.com

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